

## **3P P120/P320 Series Pump Controller**

Installation and Operation Manual



### **Table of Contents**

Installation	3
Safety	3
Installation Constraints	3
Control Panel Mounting	5
Mains Power Connection	6
Pump Power Connections	
Supply Tank Level Sensor and connection	7
BMS connection	7
Operation	8
Safety Considerations	8
Description of Operation	9
Control Panel Operations	10
Initial Startup	11
Startup Screen Menus and Functions	11
Tank Level Display	12
Accessing the Menu Options	12
Menu Options, Button 1 - Configuration and Diagnostics	12
Tank Menu (PF120)	12
Tank Menu (PF320)	13
Reset water level calibration in % (Reset Lvl % - PF320)	13
Minimum water Level Control (Min Lvl - PF320)	13
Pump Control (Pump Ctrl)	14
Pump Selection (Pumps)	14
Pump Pressure Adjustment	15
Pump Pressure Alarm	16
Diagnostics Menu	16
Input Monitor	16
Output Testing	17
Read Stored Fault Codes	17
Fault Code List	18
Clear Stored Fault Codes	18
Stop	18
Run	18
Wipe	18
Troubleshooting	19
Fuse Listing.	22
Inputs (left to right) – Con1	23
Pressure Sensor Inputs (left to right)	23
BMS Output	
Pump Control Outputs (left to right)	
Upgrades and Modifications	
Warranty	
Specifications	
Control Panel	24

Tank Level Sensor	24
Line Pressure Sensor	25
Switched Outputs (pump control)	25

## Installation

#### Safety

Mains Voltage – There are exposed electrical conductors inside this appliance. This appliance must be installed and serviced by a competent electrical technician to the current requirements of BS7671 and IEEE recommendations. Before servicing this appliance, normal safe isolation procedures should be implemented.

Do not touch the PCB while energised, it carries mains voltage.

Do not touch any connection terminals while energised.

Do not attempt to service electrical objects when wet, or in a wet or high humidity environment.

If the housing of the control panel, or any cabling becomes damaged, you must shut down and securely isolate this appliance immediately.

You must connect this appliance to a grounded 3 wire supply, protected by suitable overload protection. Connected pumps and solenoids are earthed via the control panel, and may otherwise become live.

If the power cables are damaged, either to of from the controller, isolator, or pumps then shut down and isolate this appliance.

The combined loading of pumps must not exceed 20A using the supplied mains flex. Contact the manufacturer for advice if you need to exceed this rating.

Do not attempt to repair any part of the circuit board. Refer to the manufacturer for advice.

#### **Installation Constraints**

Unlike other pressure controllers, the 3P P Series does not contain pipework which connects directly to the pump, but uses an external pressure sensor. This means you can install the control panel either upon a pump set or anywhere you wish within the building. You can also run a pump and break tank with the pumps submerged (the most efficient possible method). You will need to consider the following constraints,

The control panel cannot be mounted outside, it is splash proof not weather resistant.

Voltage drop will affect the cable size needed to take power to your pumps. Over very long runs, you may find it more economical to install contactors near to the pumps, allowing you to control the pumps with a sensible cable size. It is strongly recommended that you calculate voltage drop for cable runs in excess of 20m. Failure to do so may result in cable overheating, conductor migration, brownouts, and risk of fire.

Pressure transmitter cable must be of a special type incorporating a vent tube to equalise the pressure within the transmitter to atmospheric pressure (3P part no. IRVENT). Conductivity probe cable is 2 core 0.5mm2 unshielded. It is recommended to use shielded vented cable to extend the probe beyond 20m.

# Note – it is recommended that you earth the shielding on cables (where present) to an earth terminal within the controller if such cables are to be run near power cabling. Do not earth to DC 0v as the DC power supply is isolated and will not function as a ground.

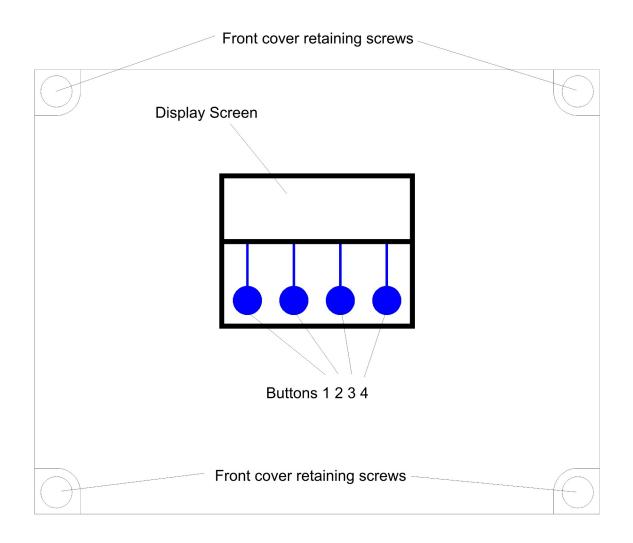
We recommend that the product and it's installation should be fully tested after installation and be inspected and tested periodically thereafter.

#### **Control Panel Mounting**

If your control panel has been supplied with wall mounting brackets, these will attach to the rear of the panel and allow easy wall fixing without having to open the panel. If not then follow the instructions below.

Having selected a suitable location, unlock the 4 locking screws on the corners of the front cover and withdraw the front panel. The LCD display, buttons and alarm LED are connected to the PCB. Remove and replug these cables afterwards if necessary in accordance with the diagram.

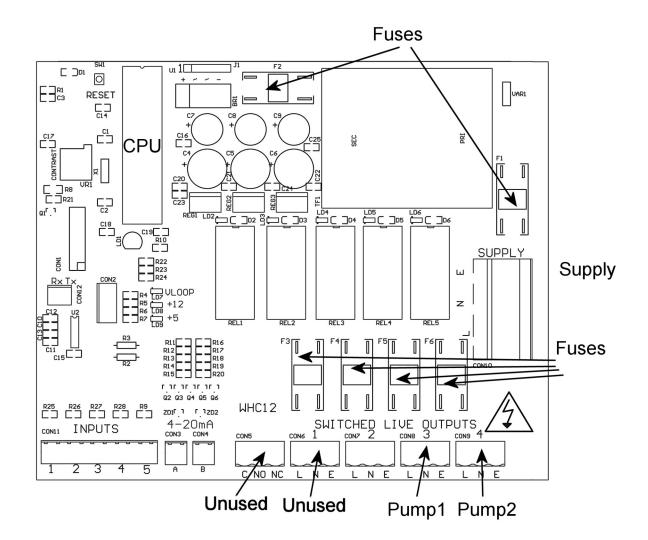
The 4 screw mounting holes are located on the main enclosure in recesses adjacent to the front panel mounting holes. Mark drilling points on the wall accordingly. Withdraw the casing from the wall and drill holes appropriate for your selected fixings.



To mount the panel on a pump set manifold or bracket, we recommend adhesive fixing or similar, without breaching the housing of the panel. If you choose to drill the housing and mount with screws, rivets etc then you will have to figure this out yourself but please ensure electrical isolation between the rear of the PCB and any fixings used.

#### **Mains Power Connection**

The power supply to the control panel enters via a cable gland on the bottom right of the housing. A 20A supply cable is provided with the panel. If you need to change this, insert the cable, connect to the incoming power terminal on the right of the PCB, and tighten the cable gland.



Note – Solenoid valve connections Con6 and Con7 are not used for P Series controllers

#### **Pump Power Connections**

Pumps are powered from the rightmost green terminals on the lower right of the PCB. From left to right terminal 4 supplies pump1, and terminal 5 supplies pump2. The terminal blocks are socketed and can be withdrawn from the PCB for ease of access.

Note – If cables need to be routed into the controller other than with the cables glands fitted, ensure they enter the bottom of the casing and do not cross over the circuit board. If necessary use trunking to route cables appropriately.

#### Supply Tank Level Sensor and connection

Connect the tank level sensor as follows

Pressure Transmitter (P320) - Connect to the socket on the underside of the control panel. The pressure transmitter should be lowered onto the bottom of the water tank and not suspended.

Float Switch – (P120) – Connect the 2 wires than form a closed contact when the float switch is in the up position to pins 1 and 2 on the 10pin input block in the lower left corner.

As the conductivity probe / float switch cannot determine the actual water level only the switch point, it must be attached within the tank to hang at the intended switching point. You should ensure this is at least several inches above the top of the pumps (if the pumps are submerged) to prevent pump damage during cold weather.

#### **BMS connection**

The BMS connection provides a non-voltage relay capable of switching any 230V source up to 10A. Three contacts are provided, Common, NO and NC. Connect your live conductor from the BMS system to Common, and output will be switched to NC in the absence of an alarm condition, switching to NO upon an alarm.

## Operation

#### **Safety Considerations**

Mains Voltage – There are exposed electrical conductors inside this appliance. This appliance must be installed and serviced by a competent electrical technician to the current requirements of BS7671 and IEEE recommendations. Before servicing this appliance, normal safe isolation procedures should be implemented.

Do not touch the PCB while energised, it carries mains voltage.

Do not touch any connection terminals while energised.

Do not attempt to service this item when wet, or in a wet or high humidity environment.

If the housing of the control panel becomes damaged, you must shut down and securely isolate this appliance immediately.

You must connect this appliance to a grounded 3 wire supply, protected by suitable overload protection. Connected pumps and solenoids are earthed via the control panel, and may otherwise become live.

If the power cables are damaged, either to or from the controller then shut down and isolate this appliance.

The combined loading of pumps and solenoids connected to this appliance must not exceed 20A using the supplied mains flex. Contact the manufacturer for advice if you need to exceed this rating.

Do not attempt to repair any part of the circuit board. Refer to the manufacturer for advice.

#### **Description of Operation**

The 3P P series is an advanced booster pump / well pump controller, designed to manage either a single pump or a pair operating in a duty standby / duty assist arrangement. Water pressure in the discharge line is rapidly monitored, and pump(s) activated accordingly to maintain pressure between high and low pressures which can be selected by the operator. In this manner the pressure of the pump set can be adjusted at any time to suit either the optimal efficiency of the pumps, or suit the ideal pressure and flow requirements of the installation. In addition a high pressure alarm will shut down the system in the event of an overpressure condition, such as inadvertently connecting in series with another pump or if a high pressure shock wave is detected, and a low pressure alarm indicates a failure or dry running, and will shut it down within 10 seconds and revert to the remaining pump if connected. Both alarm set points can also be adjusted.

Water in the break tank or well is monitored by an accurate pressure sensor. Water level is displayed, and a minimum shut-off level can be adjusted to prevent dry running of the pumps.

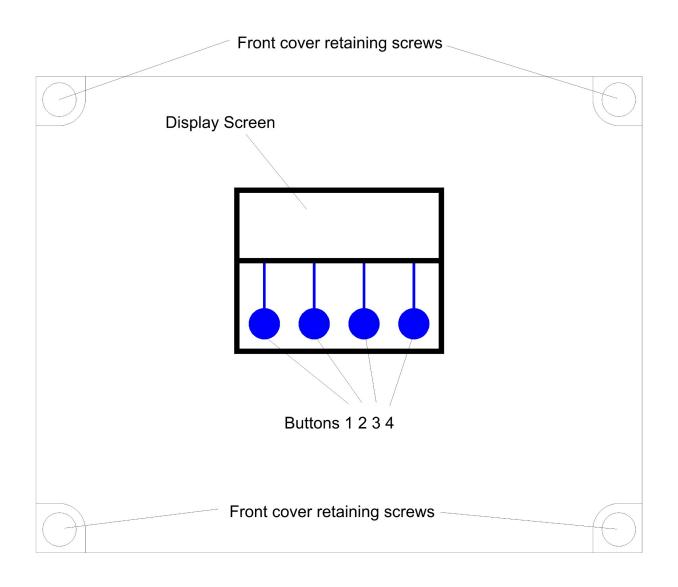
There is no need for float switches and no need to enter the break tank to make adjustments to sensor levels, no need for pressure control valves or throttling. All adjustments can be set on the control panel.

Faults which may occur are logged in memory and the system will either continue wherever possible, stopping only for critical errors such as a failure of both pumps or a system over-pressure. A BMS output allows integration with other fault management systems, or connection to alarm sirens or strobes.

All connection terminals except the mains supply cable are socketed for quick removal and servicing. The main processor/memory is DIL socketed for easy software upgrades, and the PCB can be removed rapidly for exchange.

Durability is enhanced with an IP65 enclosure (can be sealed to IP68), dirt/water resistant membrane keypad, individually fused outputs, hinged lid, overvoltage protection, oversized supply power terminals and transformer/smoothing, and brown-out tolerant software. In the event of a power surge, fuses are ceramic with high (1250A) rupture current and MOV protection/track layout is designed to increase repair probability. PCB repairs are available and most component parts are stocked by 3P Technik UK.

#### **Control Panel Operations**



#### **Initial Startup**

Upon first applying power,

The following screen will be displayed.

Main Pumps

#### Single Dual

Press either button 1 or button 4 to select a single or dual pump configuration.

The system now reboots.

If no analogue level sensor is detected the system reconfigures to float switch mode and reboots.

The LCD panel will display a startup logo followed by automatic calibration of the tank level sensor for approximately 3 seconds.

The main screen below will be shown and the system is now running.

Note – attached pumps and solenoid valve may operate without warning from this point.

#### **Startup Screen Menus and Functions**

The main screen displays the following screen (values shown will be different)

```
Level 94%
Pressure 2.5 bar
Pumps off
Menu Stop
```

Showing, Supply Tank Level Display in % Delivery Line Pressure (in bar) Pump Status (on/off) per pump Menu Options

Note that the function of the 4 buttons are not fixed, but relate to the menu option shown above. There are no hidden or "engineer" functions requiring combined keypresses.

#### **Tank Level Display**

The current supply tank level will be shown in %, and is measured by a submerged pressure sensor at the bottom of the tank. The scale is adjusted automatically as the control panel learns the maximum and minimum water levels within the tank, with 0% being the minimum level allowed (pump cut-off level) and 100% being the highest water level detected. Initially therefore, the display may be inaccurate until the supply tank is full for the first time.

#### **Accessing the Menu Options**

The last line of the display always shows up to four menu options, which can be selected by pressing one of the four corresponding buttons beneath the display. The menu options displayed will change as you enter different areas of the software.

#### Menu Options, Button 1 - Configuration and Diagnostics

Main Menu

Tank menu Diags Run

All other options relating to configuration and diagnostics, can be found via Button 1 from within the status screen. Whilst in this area all operation is halted while parameters are being set by the operator. To exit press "run".

#### Tank Menu (PF120)

Supply Tank Menu

Float Switch Pump disable ctrl Exit

All options under this menu are related to operations within the water tank.

Sensing of water availability in the supply tank via float switch is optional. This will stop the system upon detecting a low water level. Without a float switch the system will still stop upon dry-running, some air may be drawn into the system.

#### Tank Menu (PF320)

Supply Tank Menu Reset Set Lvl min Pump % lvl ctrl Exit

All options under this menu are related to operations within the water tank.

<u>Note</u> - If an analogue level sensor is connected to PF120 the system will automatically re-configure to PF320 and reboot. Similarly if the level sensor fails or if removed from PF320 it will become PF120. It's therefore possible to install a float switch at the same time as a level sensor, to function as a backup sensor.

#### Reset water level calibration in % (Reset Lvl % - PF320)

Selecting this option will cause the control panel to disregard previously learned water depths within the water tank. The system will then re-learn the maximum water level over time. When selected the following message confirms calibration has been reset.

Resetting tank level sensor...

#### Minimum water Level Control (Min Lvl - PF320)

This setting allows you to change the level at which the water tank is considered empty, and pumping will cease to prevent dry-running and preserve enough water to protect submerged pumps against frost. The default level is 60cm.

NOTE – it is essential that you allow sufficient depth of water above the pump to protect the pump from frost during the winter if the tank is situated externally, we would suggest a minimum of 20cm above the top of the pump.

Supply tank minimum level adjustment Minimum – 60cm + - Exit

#### Pump Control (Pump Ctrl)

This is a submenu containing functions related to pump selection and pressure. Providing 2 submenus as shown.

Pump Control Menu

```
Pressure
Pumps Alarm Exit
```

#### Pump Selection (Pumps)

Here you can select which pump you would like to use. The default setting is Pump 1. If your system has 1 pump only then you should leave it on this setting.

```
Pump Selection
Twin pump operation
+ - Exit
```

If you have a second pump fitted. You can choose to either leave it as a redundant spare, or to run in twin pump mode (duty assist with pump alternation). There are 2 options for twin pump mode, in Twin pump operation both pumps will function as duty standby / duty assist, with alternation per startup, and anti-blocking cycle / pump test performed at intervals. Twin pump operation, no autotest/ABS will function in the same mode but without periodic pump tests / anti-blocking cycle, providing a very small decrease in energy consumption but decreased fault detection. As the saving in energy consumption is extremely minimal, this mode is not recommended.

In the event that a pump fails to produce sufficient pressure, a warning will be activated, and the pump abandoned. The system will now run in single pump mode using the remaining pump. The BMS will activate during pump failure, and will discontinue once a working pump has been found. In the event that a second pump is also faulty, or is not fitted, the system will cycle between pumps in attempt to restart an available pump which may have an intermittent fault, if no success the system will cease operation and report a critical fault. At this point the BMS alarm is continuously active, alerting the operator to this condition.

#### **Pump Pressure Adjustment**

Here you can select a pump and alter its start and stop pressures. It is usual to set different start pressure for each pump and have them both stop when they reach the same upper pressure, but you can set them to start and stop at any pressure you want.

During twin pump operating mode the system will swap pump1 and pump2 each time water is pumped, so the pump connected to pump output 2 becomes pump1 and vice versa, then switches back again. This ensures roughly equal runtime of both pumps.

PV chk allows you to enable or disable the pressure vessel test, this monitors the time taken for the pressure in the system to increase. If this occurs too rapidly, and if this condition repeats, a warning will be displayed and the rate at which the pumps are allowed to start and stop will be limited to prevent overheating the pump motor from excessively frequent restarts.

```
Pressure Control
Select Pump
Pump Pump PV
1 2 chk Exit
```

The default setting is Pump1 cuts in at 1.5 bar and Pump2 cuts in at 2 bar, both pumps cut out at 3bar (also adjustable). During pump pressure adjustment the following screen is displayed.

```
Pump 1 – Pressure
Min Max
1.5 3.0 bar
- + Min Exit
```

Buttons 1 and 2 lower or raise the pressure, while button 3 cycles between setting Min or Max (cut-in and cut-out pressures). The pressure you select will of course depend on the height difference between the pressure sensor and point of use, and the required pressure. The pressure at the point of use will decrease by 1 bar per 10m of lift, and so this should be taken into account when setting the pump pressure.

It is advisable to set both pump to cut in at different pressures. Although the control panel will allow the same pressure to be set on both pumps, this would result in unnecessary use of both pumps, and unnecessary inrush current which may affect nearby devices on the same supply circuit by momentarily reducing available voltage.

To attain maximum efficiency, you should select a pump set which can deliver the maximum required pressure within the efficient zone of it's performance curve (before the curve levels off). As centrifugal pumps are less efficient at their maximum rated pressure, and as we have full control of the cut-out

pressure, it makes sense to select a pump on the premise that you will be using it with it's most efficient performance characteristics.

The pressure vessel(s) on the system should be charged to or just below the lowest cut-in pressure (min) of the pumps, i.e. the lowest minimum pressure you have set. Do this with the discharge line de-pressurised (turn off the system, open a tap).

#### **Pump Pressure Alarm**

Here you can set the high and low pressure limits which if exceeded will register a fault.

The low alarm pressure should be set well below the pump restart pressure but above the static pressure of any standing water in the discharge pipework. The default low alarm pressure is 1 bar. A pump falling below this pressure for 10 seconds or more while pumping will trigger a faulty pump warning. After 5 attempts to start the pump it will be isolated and any remaining pump will be used instead.

The high alarm pressure, if exceeded at any time during use will trigger a warning that the line pressure is too high, all operation will be halted. Operation will resume automatically if the pressure returns to normal.

High alarm pressure may be set higher or lower than the maximum pressure of the pumps, but should be set below the rated pressure of the discharge pipework and attached outlets/appliances.

The software will not allow the low alarm to be set higher or equal to the restart pressure of either pump, nor can you set the high alarm pressure lower than or equal to the stop pressure of either pump. i.e. you cannot set the alarms to be within the normal performance range of the system as this would cause an alarm during normal operation.

#### **Diagnostics Menu**

Once selected via Button 3, here are three buttons or menu options available under the "Diagnostics" menu.

```
----Diagnostics-----
Inputs Faults
Outputs Exit
```

#### **Input Monitor**

Selecting this option shows the status of all sensor inputs to the controller. The following information is displayed.

```
Probes 11111 --(this function is unused on P Series)
Lvl Probe 180cm
Line Pres 3.1 bar
Exit
```

Line 1, Switched inputs 1 to 5 (used on rainwater harvesting/tank control models only)

Line 2, Tank level sensor shown in %

Line 3, Delivery line pressure

Note that tank level here is shown in cm not %. The level shown here is not subject to calibration and displays the actual tank level rather than a proportional reading.

#### **Output Testing**

This option allows you to manually operate the 230v outputs of the controller.

Output Testing 00 Push Buttons... Exit Pump1 Pump2

Button 1 – Exit Button 2 – Unused Button 3 – Pump1 Button2 – Pump2

Note – While testing the pumps, the overpressure alarm setting, pump failure pressure and other alarm functions are over-ridden. If system pressure is increased beyond the overpressure alarm setting a fault may be logged when operation is resumed. If this occurs, release system pressure and switch the controller off and back on to resume normal operation.

Also Note – There are no alarms or protection features in the diagnostic mode, if you activate a pump or valve it will run for as long as you let it run. Be aware of the possibility of overheating or dry-running pumps, valves, etc.

#### **Read Stored Fault Codes**

This RainForce Controller is equipped with Advanced Fault Tracking, and unlike other controllers will remember the last 10 faults that have occurred (even after power outage). This gives the Operator much greater insight into any fault, should one occur, as the fault history can be examined, and an informed judgement made.

```
Fault Code 1 - 255
```

#### Next Prev Clear Exit

Buttons 1 and 2 cycle forward or backwards through the 10 memory locations which store the fault codes

#### Fault Code List

- 1. Unused
- 2. Pump 1 Faulty or Insufficient
- 3. Unused
- 4. Unused
- 5. Unused
- 6. Tank Level Sensor Fault
- 7. Discharge Line Pressure Sensor Fault
- 8. Pump 2 Faulty or Insufficient
- 9. Unused
- 10. Unused
- 11. Pump 1 Disabled Changed to Pump 2
- 12. Pump 2 Disabled Changed to Pump 1
- 13. Both Pumps Faulty or Insufficient
- 14. High pressure alarm Discharge line pressure exceeded alarm limit
- 15. Unused
- 16. Unused
- 17. Unused
- 18. Unused
- 19. Check pressure tank May be discharged, isolated, failed, absent, or under-sized.
- 255. No Fault

The menu options now available are

#### **Clear Stored Fault Codes**

Selecting this option clears all stored fault codes from the controllers memory, and is confirmed by the following message.

#### Faults cleared...

#### Stop

Immediately halts the system, activating the BMS fault output and registering the manual stop in the fault log.

#### Run

Resume operation. Select this to return to the main operational display when configuration/diagnostic is finished.

#### Wipe

Resets the system to factory default settings. The level sensor (PF320) calibration will be reset. Pumps will be reset to a stop pressure of 3 bar and restart pressure of 1.5 bar (Pump1) and 2 bar (Pump2).

## Troubleshooting

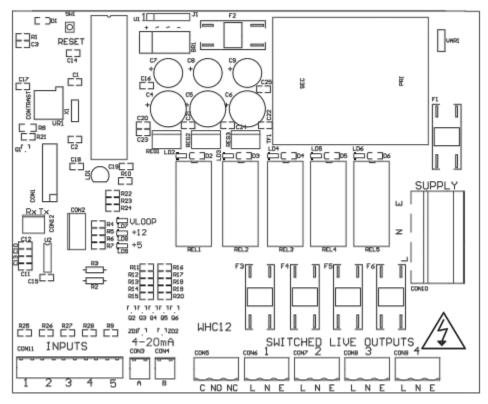
Refer to the Safety instructions. No electrical works should be carried out other than by an appropriately qualified Electrician. Permits to work may be required at local site conditions. If in any doubt, consult your system supplier.

Problem	Probable Cause	Solutions
No Power – controller	No power supply from	Check 240 vac 50hz supply at
dead – no backlight on LCD	distribution board	power input terminals.
	Fuse failed	Check Fuse F1
	PCB damaged	Replace PCB, contact manufacturer.
Backlight on – no display – no operation	CPU chip missing	Insert CPU
	CPU chip badly inserted or bent pins	Insert CPU correctly or replace if necessary
	CPU chip wrong way round	Remove and re-insert correctly Replace CPU
	CPU chip faulty	
		Replace PCB, contact
Controller Frozen –	PCB damaged	manufacturer. Check connection
operates normally but keypad unresponsive	Keypad not connected or connected wrongly	
Controller Frozen – does not operate normally	CPU or oscillator damaged	Replace CPU, if no success replace PCB
Float switch appears not to function (P120)	Not connected	Check connection to control panel
	Cable damaged	Test continuity, replace if necessary
	Float not constrained properly	Tie float in tank such that it switches up/down around switch point
	Float faulty	Replace
Tank level sensor does not function (P320 -	Not connected	Check wiring to controller

	Constant of the stand	
error 6)	Connected wrongly	Check wiring polarity and
		correct if needed
	Sensor faulty	Test with loop calibrator,
		replace sensor if necessary
	Input circuit faulty	Test with loop calibrator,
		replace PCB if necessary
Tank Level sensor	Cable vent tube blocked or	Ensure vented section of cable
	sealed	
reads incorrectly	sealed	terminates to atmospheric
		pressure
	Wrong sensor specification	Replace with original OEM spec
	installed	part
	Sensor faulty	Test with loop calibrator,
	,	replace if necessary
Line pressure sensor	Not connected	Check connection at control
does not function		panel
		paner
(error 7)		
	Connected wrongly	Check wiring polarity and
		correct if necessary
	Sensor faulty	Check with loop calibrator and
		replace if necessary
	Input circuit faulty	Test with loop calibrator,
		replace PCB if necessary
Line prossure concor	Wrong concer specification	Replace with original OEM spec
Line pressure sensor	Wrong sensor specification	
reads incorrectly	installed	part
	Sensor faulty	Test with loop calibrator,
		replace sensor if necessary
	Input circuitry faulty	Test with loop calibrator,
		replace PCB if necessary
Pump 1 Insufficient or	Pump not connected	Check wiring
Faulty		
	Pump cannot keep up with	Replace with correctly sized
	demand	pump
	Pump faulty	Replace pump
	(this fault can show	
	temporarily when filling a	
	large header tank for the	
	first time, in which case it	
		1

	should be ignored).	
Pump 2 Insufficient or Faulty	Pump not connected	Check wiring
Taulty	Pump cannot keep up with demand	Replace with correctly sized pump
	Pump faulty (this fault can show temporarily when filling a large header tank for the first time, in which case it should be ignored).	Replace pump
Pump 1 Disabled	Pump not connected for over 20 minutes	Check wiring
	Fuse failed on output	Check and replace if necessary
	Pump cannot keep up with demand for over 20 minutes	Replace with correctly sized pump
	Pump faulty (most likely)	Replace pump
Pump 2 Disabled	Pump not connected for over 20 minutes	Check wiring
	Fuse failed on output	Check and replace if necessary
	Pump cannot keep up with demand for over 20 minutes	Replace with correctly sized pump
	Pump faulty (most likely)	Replace pump





#### **Fuse Listing**

- F1 500mA 20mm
- F2 1A 20mm
- F3 10A 20mm
- F4 10A 20mm
- F5 10A 20mm
- F6 10A 20mm

All fuses are ceramic with 1250A rupture current, this is to ensure minimal damage in the event of a high current surge such as a lightning strike to the pump set.

#### Inputs (left to right) – Con1

- 1 Supply tank float switch (P120)
- 2 unused
- 3 unused
- 4 unused
- 5 unused

#### Pressure Sensor Inputs (left to right)

Con3 (left) – Water tank level sensor (P320) Con4 (right) – Line pressure sensor

#### **BMS Output**

Type – Non contact relay Terminals – Common, Normally Open, Normally Closed Power Rating max 10A 230Vac

#### Pump Control Outputs (left to right)

- 1 Unused
- 2 (reserved for future upgrade)
- 3 Pump1
- 4 Pump2

#### **Upgrades and Modifications**

The following parts of the system can be upgraded at any time without any modification to the control panel.

Replacement/upgrade of pump(s)

Note – there is no need to reprogram or adjust the control panel settings when replacing a pump with one of a different power output or consumption. Diagnostic functions are not dependent on current monitoring.

Installation of 3 phase pump(s) via external contactor/relay.

Software upgrade by either on-site reprogramming, or by CPU replacement. Reprogramming is unlikely to ever be necessary, but is provided for to allow for custom software to be retrofitted to the

control panel. It is carried out by an approved engineer via an on-board programming port, or via replacement of the CPU. The CPU is socketed in a 40pin DIP socket for ease of replacement.

When replacing the CPU, always use a proper DIP Extraction Tool, and follow the instruction provided with the replacement CPU.

## Warranty

All products are covered by a 12 month limited RTB (Return To Base) warranty against materials and manufacturing defects from the date of purchase. The warranty does not cover malfunctioning due to a failure to properly install and / or commission the product in accordance with the installation instructions. The warranty does not cover modification, physical damage or misuse, or operation outside of the products electrical or environmental limits. The warranty is limited to the repair, replacement or cost of replacement of the product at the discretion of 3P Technik UK Limted and does not cover inconvenience or consequential losses. We do not guarantee continuity of operation of any product under any circumstances. For full details see 3P Technik UK Limited terms and conditions.

## **Specifications**

#### **Control Panel**

Dimensions Weight Supply Voltage Power Consumption (standby) Operating temperature range Ingress protection 240mm x 190mm x 110mm 230-240 Vac 50Hz 7W 0 to 40 degrees celsius IP66

#### **Tank Level Sensor**

Type Measurement Range Input Output Pressure Transmitter 2 wire 0-0.6 bar 8 to 30 Vdc 4-20mA

#### **Line Pressure Sensor**

Туре
Measurement Range
Input
Output

Pressure Transmitter 2 wire 0-10 bar 8 to 30 Vdc 4-20mA

#### Switched Outputs (pump control)

Voltage Current 230-240vac 50hz (exact voltage as supply voltage) 10A (per output)